

## 7404 MEDIUM FIRM DENSITY CLOSED CELL SILICONE SPONGE MOLDED PRODUCTS

### DESCRIPTION

Bellofram Silicones 7404 is a medium firm density closed cell silicone sponge elastomer molded product. Our sponge materials are designed for applications where low compressive force and distance are required for sealing, as well as where temperature resistance is important.

Contact us at [siliconesRFQ@bellofram.com](mailto:siliconesRFQ@bellofram.com) to request a free product sample or quotation.



### FEATURES

- Handles temperature extremes
- Excellent gasketing material
- Low closure force
- Very low compression set
- Ultraviolet ray (UV) resistant
- Ozone resistant

### MATERIAL SPECIFICATIONS

- ASTM D-1056 2D4
- AMS 3196F

### TYPICAL PHYSICAL PROPERTIES

PROPERTY	TEST METHOD	SPECIFICATION
Compression Deflection	ASTM D-1056	13 to 17 psi
Heat Age (22 Hours @ +150°C)	ASTM D-1056	Change in Compression Deflection, +/-5%
Water Absorption	ASTM D-1056	10% max.
Compression Set (22 Hours @ +100°C)	ASTM D-1056	60% max
Low-Temperature Flex (5 Hours @ -55°C)	ASTM D-1056	PASS
Flammability	FMVSS 302	PASS
Temperature Resistance (Continuous)(°F)		-85° to + 400°F

Data noted above is based on laboratory tests and should be used as a reference only. Further information and additional specifications are available upon request. Tests, claims, representations, and descriptions regarding flammability are based on standard laboratory tests, and they may not be reliable for determining, evaluating, predicting, or describing the flammability or burning characteristics under actual fire conditions, whenever used alone or in combination with other products. Accordingly, each potential user should make an individual determination whether the flammability or burning characteristics of the product are suitable for the purpose intended by the user.