

## **Trailer Jacks:**

32908, 32909, 32923, 32924,  
32925, 32932 , 15936 Rev A

### **⚠️WARNING**

Serious injury or death may result from the use of this product. Exercise extreme caution when using these Jacks.

- User must ensure product is installed according to these instructions. Purchaser, owner or user must not alter or modify the product.

### **⚠️WARNING**

Serious Injury or death may result to operators and bystanders.

- Never position any part of the body under any portion of this product or the load being applied to at any time.
- Always fully rotate and secure the jack in a fully retracted manner to ensure complete clearance from the road or road obstacles before traveling.
- When using this product to bear the weight of the load always ensure wheels are fully chocked and trailer and load are prevented from moving or rolling.
- This is not a transport device. Minimize any movement of the trailer or load while this product is engaged with the ground.
- Do not allow children to play on the jack or the load that it is applied to.
- Do not exceed jack capacity. Jack capacity is limited to the lesser of the foot plate, caster or jack capacity.
- Never exceed the maximum rated capacity of the jack. Jack capacity is located on the jack's decals or stampings.
- Do not allow excessive side loading of the jack. The jack is designed for vertical loading only.
- Lower jack to lowest position before manually moving trailer.
- Always replace bent broken or worn parts before using this product.

### **⚠️WARNING**

Serious injury or death may result to operator or bystanders.

- If this product has a pivot tube mount, make certain the pivot tube pin is fully inserted through both sides of the pivot tube and the pivot tube mounts.
- If this product is a swivel jack, Ensure the plunger pin is locked into a hole on the mounting bracket before operating the jack.
- If this product has a snap ring, ensure the snap ring groove is cleared of any and all debris before and after attachment of the snap ring. Ensure snap ring is fully seated into the snap ring groove.
- Do not weld "Bolt-On" brackets or straps to the tongue.
- If this product has a drop foot or drop leg, Never attempt to adjust a drop foot or drop leg when it is under load. Always remove drop foot or drop leg from product before towing trailer to maximize ground clearance.
- If this product is a rack jack, never raise the ger housing above the inner tube.
- Always replace any and all bent broken or worn parts on this product before using this product.
- These jacks are not designed to be used on a round tube tongue.
- All welding must be performed by a certified AWS welder

### **⚠️CAUTION**

The attachment or use of this product is critical and beyond the control of bROK Products LLC. bROK Products is not responsible for the use or attachment or installation. bROK Products neither guarantees nor will it be liable for any damage resulting from the attachment, use or misuse of the this product or assembled product. The liability of this product is limited to its purchased price if it is proved to be the result of poor workmanship or defective material.

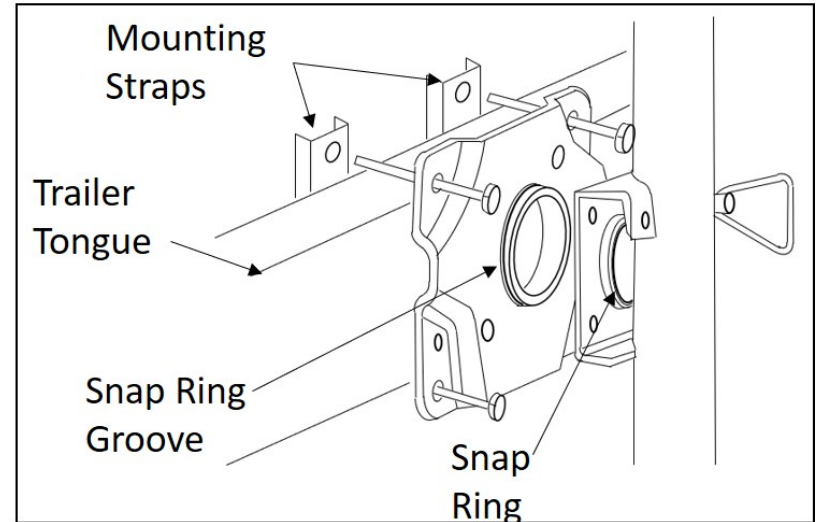
# Assembly Instructions

Before mounting your product, confirm there will be no interference with the towing vehicle, ground, tongue, or any other accessories while stationary or in motion. Check for sufficient clearance to avoid interference in all positions including handle rotation, handle swing and swivel positions if applicable. Check for sufficient clearance after installation is completed.

## Bolt-On Mounting Bracket Instructions

If using a bolt on jack, assure the correct mounting hole pattern for your tongue size. The gap between the tongue and the mounting bolts is not to exceed .06 inches.

- 1) Place the jack against the tongue and position the mounting brackets/straps on the opposite side of the tongue as illustrated. Align the holes in the straps with the holes in the bracket.
- 2) Insert four bolts through the bracket and the straps. The top two bolts can rest on the tongue. The bottom bolts should be less than .07 inches below the tongue.
- 3) Secure the bolts with locknuts. Torque nuts to 25 ft LBS
- 4) Check to ensure clearance of handle, coupler and trailer jack handle. Reposition if needed.



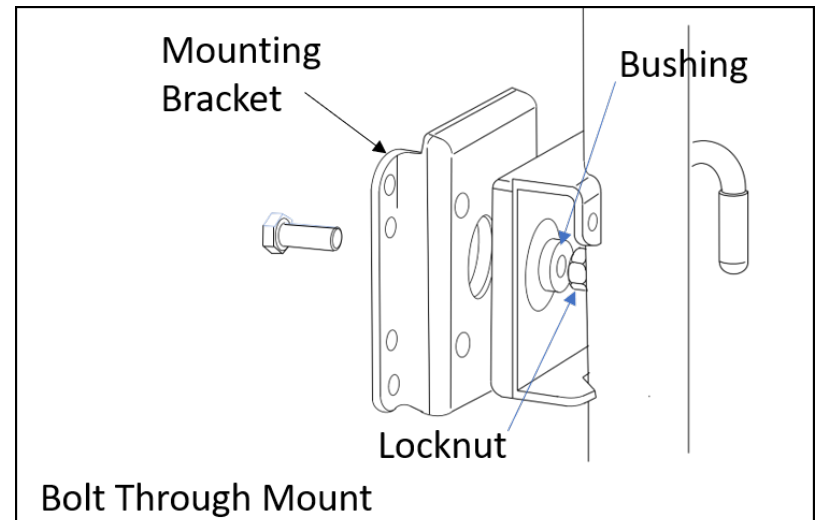
## Snap Ring/Bolt Through Instructions:

To attach a snap ring style jack:

- Place the jack over the mount and place the snap ring in the groove. Ensure the snap ring is seated completely and firmly in the snap ring groove.

To attach a bolt through jack:

- Place the jack bracket into the recessed opening in the mount. Place a small end of a bushing into the bracket on the jack and on to the bolt. Tighten locknut until there is little movement of the bushing.
- Note: Bolt should not be installed between the trailer tongue and the mount. The jack's bracket will be held by the bushing between the mount and the locknut.



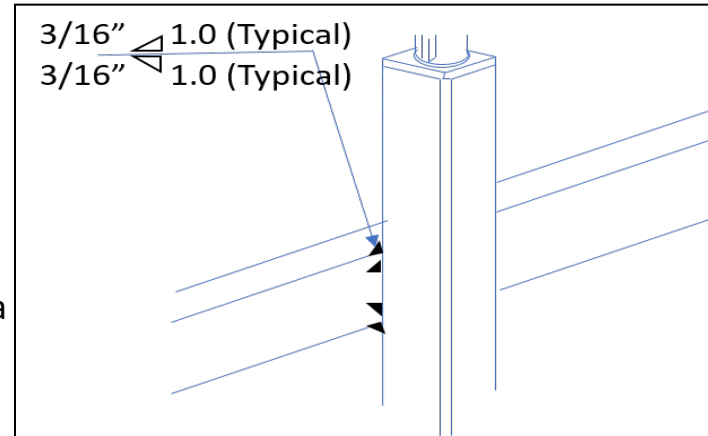
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### Direct Mount:

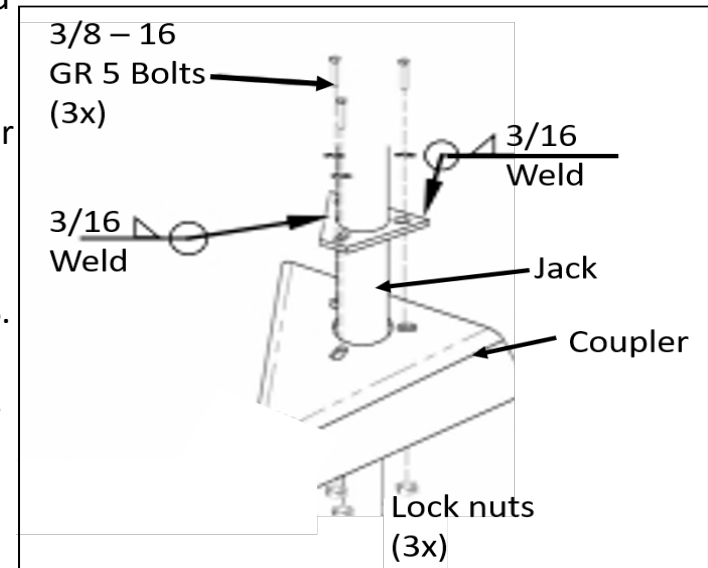
The same welding instructions apply to a weld on mounts unless otherwise specified.

- 1) All welding must be performed by an AWS certified welder
- 2) Place the jack at the desired location. Weld 1" in 2 locations on both sides of the jack as shown using a 3/16" fillet weld.



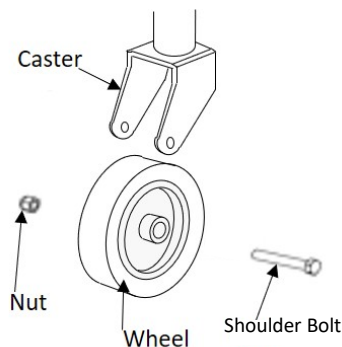
### A-Frame Jack Assembly:

- 1) All welding must be performed by an AWS certified welder
- 2) If the A-Frame is separate from the jack, align the jack (and foot if included) with the jack and coupler as desired before welding. Use a 3/16" fillet weld as shown.
- 3) Bolt the jack "A" plate to the coupler. Use three 3/8"-16 Grade 5 bolts. Torque nuts to 15-20 ft LBS.
- 4) If needed, weld a support plate to the bottom of the trailer frame. Use a 3/36" fillet weld all around.
- 5) If your jack is a plain mount type, it may be mounted directly to/using a couple with a 3/16" fillet weld all around. Align the foot (with the jack and coupler ) as desired before welding.



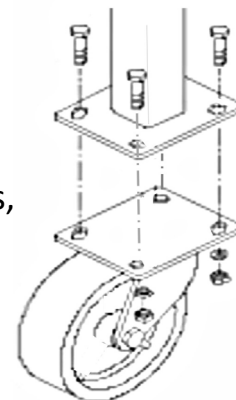
### To attach wheel assembly:

- 1) Ensure you have the shoulder bolt, Caster wheel and nut.
- 2) Set the wheel into the caster body and place the bolt through the caster body and wheel.
- 3) Secure bolt with the nut provided.



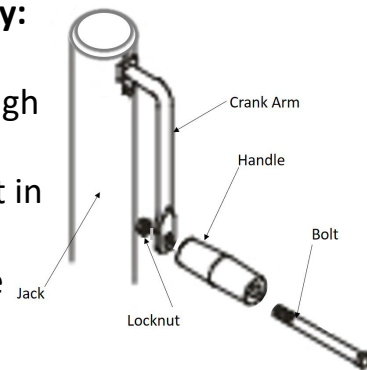
### Heavy Duty Caster:

- 1) Jack capacity limited to lesser of jack or caster.
- 2) Use 4 3/8" bolts, washers, and locknuts as shown.



### To attach a handle assembly:

- 1) Insert the long bolt through handle.
- 2) Align flat on bolt with flat in crank arm hole.
- 3) Tighten locknut to secure crank arm to the handle.



### Top-wind handle assembly:

- 1) Place the washer between handle and screw step at top of jack.
- 2) Assemble the bolt through the handle and the screw step.
- 3) Attach locknut to bolt and tighten securely.

