

# Weighing & Dosing Valve System Type: Double-V



## **Innovation in Powder Metering Technology**

SERVOLIFT & Co.Ra Double V valve is a innovative system to accurately weigh-off and dose powders without a "feeder".

- Reduce cleaning and changeover time up to 90%
- Eliminate product contacting surfaces up to 80%
- Eliminate cross contamination possibilities







## **Double-V Profile**

The CO.RA/Servolift Double-V dosing valve system is a revolutionary product that replaces all other feeding technologies on the market today.

The system can be set up for either Loss-in-Weight or Gain-in-Weight feeding, and can handle both powders and granules.

The unit can dose directly out of a product container or hopper, and eliminates traditional feeder flaws such as residual product waste and product re-working (degradation and segregation).

Can you currently disassemble, clean, and reassemble your dosing system in 15 minutes? If not then the Double-V might be your solution.



## System Features



The CO.RA/Servolift Double-V dosing valve is a combination butterfly valve and rotary valve which allows for both bulk and dribble feeding.

With sizes ranging from 6" to 10" any flow rate can be achieved.

### Materials of Construction

Double-V valve Controls can be customized to suit every individual process requirement.

- 316L Stainless Steel High mirror polish ~0.05 Ra
- 304 Stainless Steel non product contact parts
- **Anodized Aluminum Actuators**
- Platinum cured silicone seal (FDA CFR 177.2600)

## Other Advantages

- Most GMP feeder on the market
- Lightest Weight & Lowest Profile of any feeder on the market
- No tools required to assemble or disassemble
- Least product contact surfaces of any feeder system

## **HOW IT WORKS**

#### STEP 1

Set weight limits on the weigh controller. Press start for automatic operation.

#### STEP 2

The butterfly valve opens up to maximum for fast bulk dosing.





#### STEP 3

The butterfly valve continually closes until 90-95% of the target weight is achieved.



#### STEP 4

The butterfly valve shuts off and the rotary valve starts fine dosing until the target weight is met.

